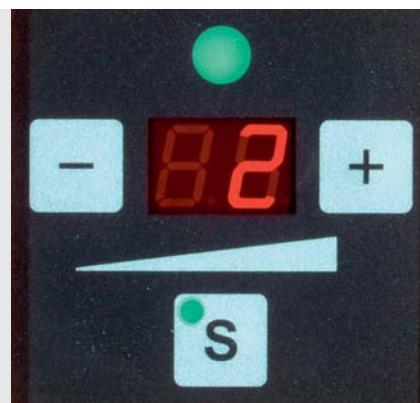


# HIGH PERFORMANCE MACHINES OR-M 510 / 515 / 525



**NEW**

## OR-M 510 / 515 / 525

The new high performance machines for small to large packages

### 5 Highlights

#### Fast strapping

- Up to 70 cycles per minute

#### Touch Panel

- Strap tension easily adjustable
- Flush operator controls
- All operating functions using foot pedal

#### Simple technology, few moving parts

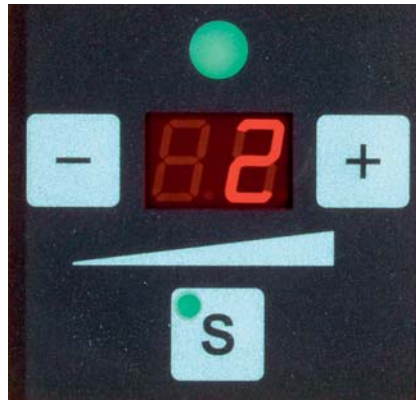
- Reliable, also in continuous operation
- Easily accessible (without tools), flexible use

#### Constant strap tension

- For small to large packages
- For soft and hard products

#### Ergonomically positioned dispenser

- Simple and rapid coil change



Strap tension adjustable with press button



Simple coil change



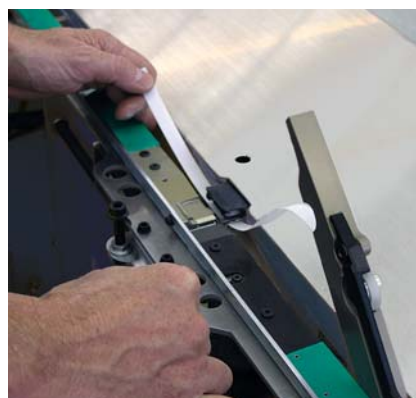
OR-M 510/515 with integrated dispenser



OR-M 525 with side mounted dispenser



Easily accessible



Maintenance without tools



#### Lightweight strap for cost effective strapping

New technology allows use of thin or narrow 5 mm strap as alternative to 9/12 mm

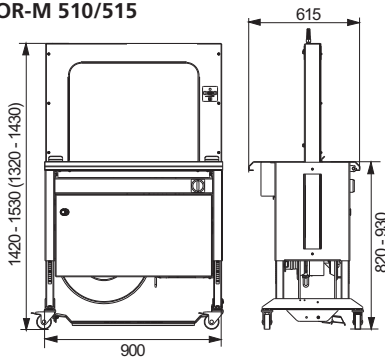
## User friendly

- Plug & Play:  
Very easy handling
- Mobile, ready to use anywhere
- Adjustable working height
- All operating functions using foot pedal

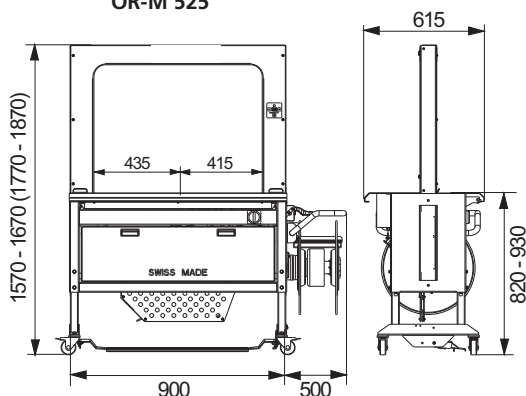
## Cost effective

- High availability
- Use of 5 mm PP strap with OR-M 510 – the alternative to 9/12 mm strap
- Use of thin PP straps
- Maintenance-friendly

OR-M 510/515



OR-M 525



Machines	OR-M 510	OR-M 515	OR-M 525
	5 mm	9/12 mm	9/12 mm
<b>Standard equipment</b>	•	•	•
– Adjustable working height			
– Four transport rollers, with two brakes			
– Closed strap arch system			
– Heat seal			
– Automatic strap threading device			
– Automatic strap end ejection			
– Foot pedal			
– Touch Panel with additional strap tension			
“Soft”			
– Automatic strap loop ejection for cycles without product			
– Cycle counter			
– Electrical supply cable, 5 m			
– Dispenser, position	Integrated	Integrated	Side mounted
<b>Technical data</b>			
Max. cycles per minute	70	65	60
with arch dimensions (width x height)			
– 500 x 400 mm	•		
– 650 x 500 mm	•	•	
– 850 x 650 mm			•
– 850 x 850 mm			•
– 1250 x 500 mm			•
– 1250 x 850 mm			•
– 1550 x 500 mm			•
Working height	820–930 mm	820–930 mm	820–930 mm
Electrical supply	230 V, 50 Hz	230 V, 50 Hz	230 V, 50 Hz
Strap tension, up to	300 N	450 N	450 N
Weight	170 kg	170 kg	190 kg
Room temperature	10–40°C	10–40°C	10–40°C
Relative humidity of air	10–65%	10–65%	10–65%
<b>Plastic strap (PP)</b>			
Width	5 mm	9/12 mm	9/12 mm
Thickness	0,4–0,5 mm	0,45–0,6 mm	0,45–0,6 mm
Strap coil, inside/outside Ø	200/430 mm	200/430 mm	200/430 mm
<b>Packages</b>			
Min. width	100 mm	100 mm	100 mm
Max. weight	35 kg	35 kg	35 kg
<b>Options</b>			
Second foot pedal	•	•	•
Foot switch with protection cover	•	•	•
Bundle stops	•	•	•
Cycle start triggered by photocell (on table)	•	•	•
Hold down device			•
Roller table		•	•
Signal lamp			•
Working height 670–830 mm			•
Interface			•

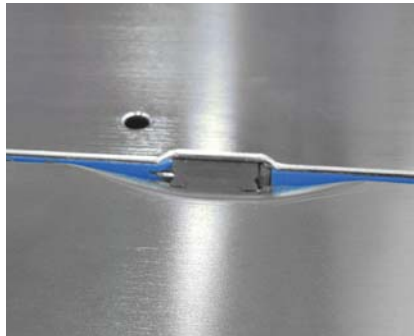
## Options

### CT Version (Cold and Tropic Environment)SMG 50/55

Room temperature 5–40°C

Relative humidity of air 10–85%

- Rust-free feet and guide rolls
- Rust-free table
- Basic frame with special colour treatment



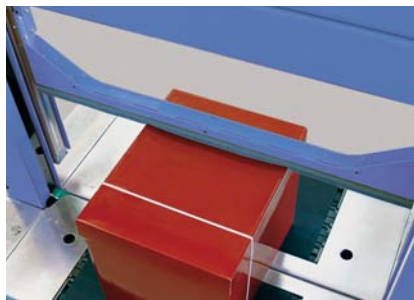
**Cycle start triggered by photocell**  
for single, double or multiple strapping



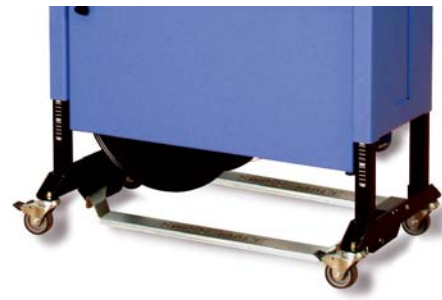
**Bundle stops**  
for precise positioning of loose packages



**Roller table**  
for easy handling of heavy parcels



**Hold down device**  
for compressing loose packages



**Second foot pedal**  
for operation on both sides



**Foot switch with protection cover**

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Zertifikat ISO 9001 / EN 29001

# HIGH PERFORMANCE MACHINES OR-M 520S / 525S



**NEW** For small and narrow products





## OR-M 520 S / 525S

The new high performance machines for small and narrow products

### 5 Highlights

#### Fast strapping

- Up to 70 cycles per minute

#### Touch Panel

- Strap tension easily adjustable
- Flush operator controls
- All operating functions using foot pedal

#### Simple technology, few moving parts

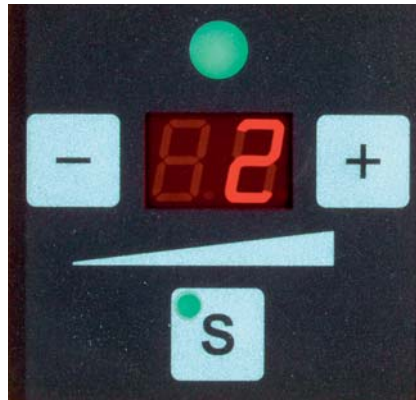
- Reliable, also in continuous operation
- Easily accessible (without tools), flexible use

#### Constant strap tension

- For small and narrow products
- For soft and hard products

#### Ergonomically positioned dispenser

- Simple and rapid coil change



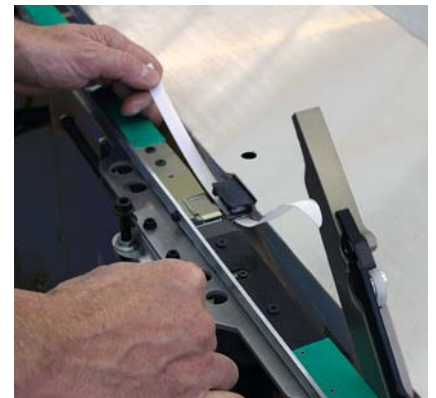
Strap tension adjustable with press button



Simple coil change



Easily accessible



Maintenance without tools



Robust, compact design



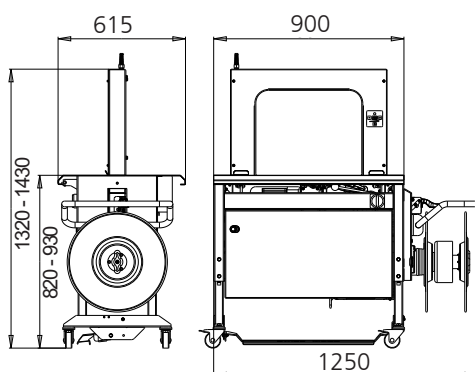
Interface for integration into existing production plants

## User friendly

- Plug & Play:  
Very easy handling
- Mobile, ready to use anywhere
- Adjustable working height
- All operating functions using foot pedal

## Cost effective

- High availability
- Use of 5 mm PP strap with OR-M 520S – the alternative to 9/12 mm strap
- Use of thin PP straps
- Maintenance-friendly



Machines	OR-M 520S	OR-M 525S
	5/6 mm	9/12 mm

### Standard equipment

- Side mounted dispenser
- Adjustable working height
- Four transport rollers, with two braked
- Closed strap arch system
- Heat seal
- Automatic strap threading device
- Automatic strap end ejection
- Foot pedal
- Touch panel with additional strap tension
- “Soft”
- Automatic strap loop ejection for cycles without product
- Cycle counter
- Electrical supply cable, 5 m
- Interface for integration into automatic conveying systems

### Technical data

Max. cycles	70/min.	65/min.
Arch dimensions (width x height)	500 x 400 mm	500 x 400 mm
Working height	820–930 mm	820–930 mm
Electrical supply	230 V, 50 Hz	230 V, 50 Hz
Strap tension, up to	300 N	450 N
Weight	170 kg	170 kg
Room temperature	10–40°C	10–40°C
Relative humidity of air	10–65%	10–65%

### Plastic strap (PP)

5 x 0,40 mm	362.605.585	
6 x 0,50 mm Superflex	324.106.560	
9 x 0,45 mm Superflex		323.109.540
12 x 0,45 mm Superflex		323.112.530
Strap coil, inside/outside Ø	200/430 mm	200/430 mm

### Packages

Min. width x height	50 x 5 mm	50 x 5 mm
Max. weight	35 kg	35 kg

### Options

Second foot pedal	•	•
Foot switch with protection cover	•	•
Package stops	•	•
Cycle start triggered by photocell	•	•
Roller table	•	•

## Options

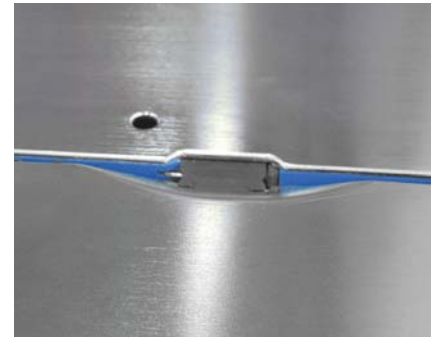
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**Bundle stops**  
for precise positioning of loose packages



**Roller table**  
for easy handling of heavy parcels



**Cycle start triggered by photocell**  
for single, double or multiple strapping

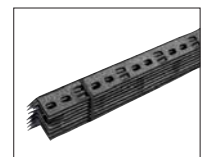
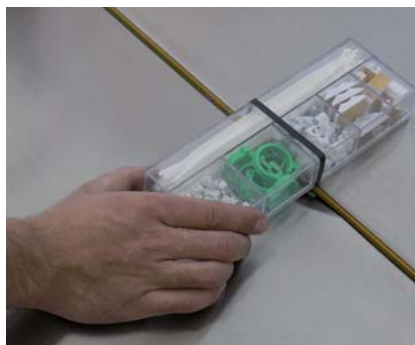


**Second foot pedal**  
for operation on both sides



**Foot switch with protection cover**

## For small and narrow products



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